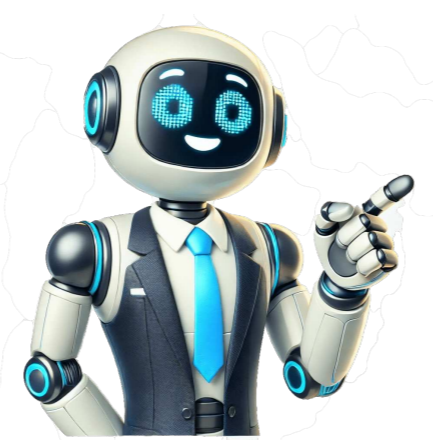


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The Cummins 6.7 liter ISB is an inline six cylinder diesel engine employed in a diverse pool of vehicles and equipment, including the series of Ram pickup and chassis cab trucks. Ram Trucks (formerly the Dodge truck brand) adopted the 6.7 Cummins during the 2007 model year while simultaneously phasing out Cummins' 5.9 liter turbodiesel engines. PACCAR began offering the 6.7 Cummins in its 2008 model year medium duty trucks under both the Peterbilt and Freightliner brands. Ford Motor Company offered the 6.7 liter Cummins turbodiesel in 2007 to 2015 model year F-650 and F-750 medium duty trucks. International has offered the 6.7 liter in various medium duty truck models since 2014. It is also a common engine in various school bus and motorhome applications. It has a sister engine that is designated for off-highway applications, including equipment commonly found in the construction, commercial, marine, and agricultural markets. Replacement of the 5.9 liter ISB turbodiesel engine was necessitated by more stringent emissions standard in the United States. Additionally, and particularly relevant to its usage in Ram Trucks, the engine has served as a competitive platform with ample room for future growth in the fiercely competitive diesel truck segment. Note that the majority of the information available on this page holds an obvious emphasis on the engine variants used in Ram 2500, 3500, 4500, and 5500 truck models. Engine Features The 6.7 liter Cummins' design is characterized by its I-6 cylinder arrangement and undersquare bore-stroke ratio. An undersquare bore-stroke ratio, where the cylinder bore diameter is less than the length of the piston stroke, is a common feature of heavy duty inline engines and tends to naturally result in an engine that produces excellent low-end torque and good low to mid-range power. Such characteristics are well suited for towing and translate favorably when bringing a heavy trailer up to speed or hauling steep grades. Cummins originally designed the 6.7 liter with a grey cast iron engine block, but switched materials and manufactured the engine blocks from CGI beginning in 2019. Following the 2024 model year production engines, Cummins would revert back to grey cast iron. Evidence suggests that the original switch to CGI was primarily to reduce weight (the engine shed approximately 60 lbs), but grey cast iron provided superior bottom end rigidity and NVH isolation. Fuel System All 6.7 Cummins turbodiesel engines employ a high pressure common rail injection system. From 2007 to 2018 the Bosch CP3 injection pump (HPFP) was used. Cummins then adopted the Bosch CP4.2 injection pump for 2019, only to retire it and revert back to the CP3 pump beginning in 2021. For 2025, the 6.7 Cummins relies on a Bosch CP8 injection pump; little information is currently know about the new HPFP but it is expected to be considerably more robust. Late in 2021, FCA and Cummins issued a voluntary recall of all 2019 and 2020 model year Ram Trucks, retrofitting the engines with CP3 pumps. The Bosch CP4 injection pump has been the source of great controversy in GM and Ford trucks as its reliability has been called into question and is the source of multiple lawsuits seeking compensation for affected vehicle owners under the assumption that manufacturers were aware of the fact that diesel fuel in the United States lacked the minimum lubricity requirements required by the pump. Turbocharger Air is fed to the 6.7 Cummins via a Holset variable geometry turbocharger. 2007 to 2012 engines employed a model HE351VE turbocharger while later engines featured the Holset HE300VG. In both turbochargers, the VGT vanes are electronically controlled and actuated. All Dodge/Ram trucks also utilize a charge-air-cooler (intercooler) to reduce the temperature and increase the density of the intake air charge. Starting Aids Like its predecessors, the 6.7 Cummins used a grid heater (also heater grid, intake heater) as a cold starting aid for 2007 to 2024 model engines before introducing a glow plug system for 2025. The grid heater is a resistive heating element comprised of a matrix of thin conductors. It is mounted in the upper pathway of the intake manifold such that the intake air charge must pass through the device before entering any cylinder's combustion chamber. When cycled on during the wait-to-start period, the heating element draws a relatively large current from the vehicle batteries (on the realm of 200 amps, give-or-take) that rapidly heats the conductor matrix. When the engine is cranked, the cold intake air charge passes through the grid heater, increasing its temperature before it is distributed to each combustion chamber. Under the correct conditions, the grid heater is also used to raise intake air temps for a brief period after start-up. Doing so contributes to more complete combustion for reduced emissions and a lower propensity of cylinder washing, a contributor to fuel dilution, on a cold soaked engine. The transition to glow plugs for the 2025 model engines effectively moves the heating elements inside the actual combustion chamber for more efficient heat transfer and reduced emissions on start-up. Some Ram dealer data for 2025 suggests that the glow plug system reduces engine start time, but this is largely debatable and would depend on a number of variables. Emission Control Technologies All 6.7 Cummins turbodiesels employ a diesel oxidation catalyst and diesel particulate filter. In fact, a major factor in the transition from the 5.9 liter to the 6.7 liter in the 2007 model year was to conform with more stringent Federal emissions regulations that required a diesel particulate filter. For 2007 to 2010 chassis cabs and 2007 to 2012 pickup trucks, a NOx absorption catalyst was also included as part of the exhaust aftertreatment system. Chassis cab trucks adopted SCR in 2011 and pickup trucks began using it in 2013. SCR requires that DEF, a urea based solution, be perpetually injected into the exhaust stream to reduce tailpipe emissions of nitrous oxides. The engines also employ a cooled exhaust gas recirculation system. A small portion of exhaust gases are cooled and returned to the combustion chamber as a method of displacing oxygen and thus cooling the combustion event, which reduces the formation of nitrous oxides during the combustion event. Available Transmissions In Ram truck applications, the 6.7 liter Cummins has been available mated to a total of five transmissions: The Chrysler 68RFE six speed automatic in 2007 to 2024 pickup trucks The Mercedes G56 six speed manual transmission in 2007 to 2018 pickup and chassis cab trucks The Aisin AS68RC six speed automatic in 2007 to 2012 chassis cab trucks The Aisin AS69RC six speed automatic in 2013 to 2024 Ram 3500 pickup and all chassis cab trucks The ZF PowerLine eight speed automatic transmission introduced for the 2025 model year in pickup and chassis cab trucks Ram retired the AS68RC trans in chassis cab trucks and replaced it with the AS69RC for 2013, the same year that they introduced a High Output variant of the 6.7 Cummins that was only available in Ram 3500 models and utilized the same transmission. The 68RFE, which has no PTO provisions, was never available on chassis cab trucks. The G56 manual transmission was offered through the 2018 model year and did not return for 2019. Trucks equipped with the G56 required a significantly de-rated engine calibration, thus the Cummins' horsepower and torque growth through the years was not realized in manual transmission equipped trucks. In 2018, for example, trucks with the G56 gearbox were rated at a peak 660 lb-ft of torque to the 800 lb-ft produced by 68RFE trucks and the whopping 930 lb-ft that H.O. engines mated to the AS69RC were rated at. For 2025, Ram introduced the ZF built PowerLine 8 eight speed automatic transmission. The transmission is standard on all pickup and chassis cab trucks and there are no alternative offerings, simplifying the powertrain structure between models. Ram also standardized the H.O. engine for 2500 models and there is no longer a standard output engine available. 6.7 Cummins Chronology of Changes The diesel segment has grown increasingly competitive, and Cummins has ensured that the 6.7 Turbodiesel has evolved accordingly. Many of the engine's changes through time were necessitated by significant increases in its performance, requiring structural improvements to support greater stresses. Other changes represent cleaner emissions, improved fuel economy, greater reliability, or even a combination of all these factors. The most comprehensive engine changes occurred for the 2013, 2019, and 2025 model years. 2009 Access port integrated into the turbocharger turbine housing to permit cleaning of the VGT vanes without removing the turbocharger from the engine; increased serviceability Updated fuel filter housing, fuel filter element with improved filtration Revised water pump inlet housing design Revised exhaust gas recirculation coolant hoses and fittings 2010 Transitioned to a single, engine mounted ECU (PCM) that controls engine and transmission functions; previous engines employed separate, standalone units for the engine and transmission Revised fuel filter housing, added a quarter turn drain valve to the side of the housing Revised thermostat with slightly higher 200 F opening temperature, providing a marginal increase in designed engine operating temperature; new thermostat can interchange with earlier engines 2011 2011 model year pickup trucks with the 68RFE automatic transmission received a substantial 150 lb-ft increase in peak torque. Power ratings remained the same in all applications, and G56 equipped trucks did not return for 2011. Selective catalytic reduction was added to the exhaust aftertreatment system of chassis cab trucks for 2011, requiring the use of DEF. 2013 The 2013 model year saw horsepower and torque increases across the board. Chassis cab trucks with the G56 manual transmission gained 15 horsepower and 40 lb-ft while automatic trucks saw an increase of 20 horsepower and 140 lb-ft of torque. Pickup trucks with the G56 gained 50 lb-ft of torque, although horsepower remained the same. Standard output engines gained 20 horsepower, but carried over the 800 lb-ft torque figure from the previous model year. A High Output variant of the 6.7 Cummins is introduced for Ram 3500 models (single and dual rear wheel) and is rated with 15 more horsepower and 50 lb-ft of torque more than the standard output engine. Selective catalytic reduction becomes standard on all 6.7 Cummins equipped pickup trucks, requiring the use of DEF New camshaft design introduced for chassis cab trucks only; revised intake duration and lift New piston design Coating added to skirt area to reduce wear on cylinder walls, dampen piston slap during cold start Piston bowl was redesigned for reduced exhaust emissions New piston cooling jet design New vibration damper, addressing the demands of the more powerful engine lineup Revised bed-plate New Holset model HE300VG turbocharger New ECU with two 96 pin connectors (versus prior two 76 pin connectors) providing additional data input processing for the SCR system New, larger EGR cooler Reduced water pump/fan drive pulley diameter to increase their rotational speeds at a given engine RPM AS68RC transmission no longer available in chassis cab trucks, replaced by AS69RC 2016 High Output engines receive a new calibration that adds 35 lb-ft of torque, bringing total output on the H.O. 6.7 Cummins to 900 lb-ft. There are no output adjustments to standard production engines nor any powertrain configuration options in chassis cab trucks. 2018 Torque on High Output engines is increased from 900 to 920 lb-ft of torque via a new engine calibration. There are once again no changes to standard output engines or chassis cab trucks. 2018 marks the final year that the G56 manual transmission is offered in a Ram Truck. 2019 Cummins provided torque improvements across the board for pickup truck engines. Torque is increased from 930 to 1,000 lb-ft for H.O. engines and from 800 to 850 lb-ft for the standard output option. Power is also increased, from 385 to 400 horsepower, in H.O. engines. The 6.7 Cummins becomes the first pickup truck engine to reach the 1,000 lb-ft mark. There is no change in the output of engines in chassis cab trucks and their calibration is carried over from the prior model year. New piston design with a larger connecting rod pin bore (accepts larger wrist pin), slightly altered bowl geometry for improved swirl, low friction piston rings; compression ratio decreased to 16.2 to 1 for high output engines and increased to 19.0 to 1 for standard output engines. New high strength forged connecting rods New high strength crankshaft New deep skirt engine block cast from compacted graphite iron (previously grey cast iron); reduced weight, significant improvements in strength and rigidity Revised cylinder head design with new springs, exhaust valves, and rocker arms; cylinder head bolt diameter increased Hollow camshaft design adopted for reduced weight, camshaft profile revised Maintenance-free hydraulic lifters replace prior solid lifter design; no adjustment necessary, reduced engine noise Revised rocker arms Revised Holset turbocharger calibrated to provide up to 33 psig of manifold pressure Exhaust manifold revised with elongated mounting holes to prevent cracks resulting from thermal expansion, turbocharger mounting position moved to between cylinder 4 and 5 exhaust manifold runners (previously located centrally between cylinders 3 and 4) Bosch CP4.2 fuel injection pump replaces long-running CP3 unit, maximum injection pressure increased from 26,000 to 29,000 psi Revised fuel injectors Increased cooling system capacity High volume lube oil pump Water and oil pumps redesigned into aluminum housings (previously cast iron) 2020 A new engine calibration for chassis cab trucks increases power output by 10 hp and torque by 100 lb-ft. 2021 Fuel economy is improved by 1.0 mpg and torque is increased by 100 lb-ft. 2022 Fuel economy is improved by 1.0 mpg and torque is increased by 100 lb-ft. 2023 Fuel economy is improved by 1.0 mpg and torque is increased by 100 lb-ft. 2024 Fuel economy is improved by 1.0 mpg and torque is increased by 100 lb-ft. 2025 Fuel economy is improved by 1.0 mpg and torque is increased by 100 lb-ft. 2026 Fuel economy is improved by 1.0 mpg and torque is increased by 100 lb-ft. 2027 Fuel economy is improved by 1.0 mpg and torque is increased by 100 lb-ft. 2028 Fuel economy is improved by 1.0 mpg and torque is increased by 100 lb-ft. 2029 Fuel economy is improved by 1.0 mpg and torque is increased by 100 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